IEOM

2nd Asia Pacific Conference on Industrial Engineering and Operations Management

-Indonesia

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UNS UNIVERSITAS SEBELAS MARET

September 13-16, 2021

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"Achieving and Sustaining Operational Excellence"

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Industrial Engineering and Operations Management Society International

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Welcoming Message by Host, Universitas Sebelas Maret (UNS)

Prof. Dr. Kuncoro Diharjo, S.T., M.T.
The Vice-Rector for Research and Innovation Affairs
Universitas Sebelas Maret (UNS), Surakarta, Indonesia
Honorary Chair of the 2nd Asia Pacific Conference on IEOM

Assalamu 'alaykum wa rahmatullahi wa barakatuh

Ladies and Gentlement,
It is a great pleasure and an honor for me to deliver this welcome remark at the Opening Ceremony of the 2nd Asia Pacific Conference on Industrial Engineering and Operations Management (2nd APIEOM), September 13-16, 2021, organized by IEOM Society International and Hosted by Universitas Sebelas Maret. Distinguished guests, 15 outstanding keynote speakers, 30 invited speakers, and 700 presenters technical session from 35 countries in this conference. Welcome to Universitas Sebelas Maret in virtual mode due to the current COVID-19 global pandemic. Welcome to Solo, a city of culture. Solo is the one place where you can feel the Spirit of Java.

Many thanks to the university partners that get involved in this event. They are Diponegoro University; Universitas Islam Negeri (UIN) Sunan Kalijaga Yogyakarta, UPN Veteran Yogyakarta, Telkom University, Tarumanagara University; and *the Indonesian industrial engineering higher education institution cooperation agency* or (BKSTI). This event is a part of the long collaboration with IEOM Society International that was initiated by the academic staffs of the Industrial Engineering Department, Faculty of Engineering, Universitas Sebelas Maret in 2018. I appreciate the supports from the Faculty of Engineering and especially Industrial Engineering Department to join with international collaboration organizations, such as The IEOM Society International, and to conduct and actively participate in international events, such as 2nd APIEOM.

Ladies and Gentlemen,
These efforts support The Universitas Sebelas Maret's Vision: "*Becoming the excellent center of development of science, technology, and art at international level based on the noble values of the national culture*". Moreover, 2nd APIEOM 2021 will support the line synergy towards UNS as a World Class University, as well as building stronger relationships between universities and industries, globally. Furthermore, we hope this event strengthens the cooperation between Universitas Sebelas Maret and other local and international partner universities. This collaboration should also involve more students in various countries in the world because they will be the successors of us to make a better world.

On behalf of Universitas Sebelas Maret and the Organizing Committee, I officially open **the 2nd Asia Pacific Conference on Industrial Engineering and Operations Management**. *"Success is a part of progress, as a reward from moving forward. It is time for Indonesia to go global and be global".*

Thank you very much. *Terima kasih. Matur nuwun*

Wassalamu 'alaykum wa rahmatullahi wa barakatuh

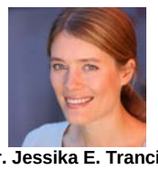
Have a good time to join the conference

Welcome to the 2nd Asia Pacific Conference on Industrial Engineering and Operations Management Surakarta, Indonesia, September 13-16, 2021

Prof. Dr. Ir. Wahyudi Sutopo, ST., M.Si
Conference Chair & President IEOM Indonesia Chapter
Department of Industrial Engineering, Faculty of Engineering
University of Sebelas Maret (UNS), Surakarta, Indonesia

Greetings Conference Attendees:
On behalf of the IEOM Society International, we would like to welcome you to Surakarta, Indonesia and the Second Asia Pacific **Conference on Industrial Engineering and Operations Management**, September 13-16, 2021. This event host is University of Sebelas Maret (UNS). This prestigious event provides a forum for academics, researchers, and practitioners from many industries to exchange ideas, knowledge and experiences on issues related to changing and dynamic trend in Industrial Engineering and Operations Management. Held annually by IEOM International, this diverse international event provides an opportunity to collaborate and advance the theory and practice, as well as, an healthy competition atmosphere among fellow researchers and students.

Our keynote speakers will address some current issues in Industrial Engineering and Operations Management:



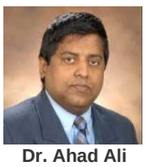
Dr. Jessika E. Trancik
Massachusetts Institute of Technology, USA

Dr. Jay Lee
Foxconn Technology Group

Prof. George Q. Huang
The University of Hong Kong, Hong Kong

Dr. Robert de Souza
National University of Singapore, Singapore

Harry Kasuma Aliwarga
UMG Myanmar, Jakarta, Indonesia



Dr. Ahad Ali
Lawrence Tech, Michigan, USA
Executive Director of IEOM

Prof. Dr. Eng. Koichi Murata
Nihon University, Japan

Dr. Rajesh Piplani
Nanyang Technological University, Singapore

Bertha Maya Sopha, PhD
Gadjah Mada University; Chair of BKSTI, Indonesia

Prof. Anicia Peters
University of Namibia, Windhoek Khomas, Namibia

Tom Gaasenbeek
Nexas Networks Inc., Ontario, Canada

Adil Dalal
Operations Enviromedica, Texas, USA

Dr. John Blakemore
University of Newcastle, Australia

Dr. Basuki Rahmad
PT Transforma Engineering & Solutions, Indonesia

Dr. Zain Tahboub
MENA College of Management (MCM) Dubai, UAE

Held concurrently, the 25th IEOM Global Engineering Education or Indonesian Engineering Education Conference (IEEC) session will feature distinguished speakers who will discuss workforce readiness and engineering education challenges and opportunities. The 24th IEOM Industry Solutions and Industry 4.0 will showcase industry best practices and intelligent integration. IEOM Global Supply Chain and Logistics will address the global logistics challenges due to the worldwide pandemic situation. In addition, several outstanding panel sessions will explore current worldwide issues, such as Halal Supply Chain, Women in Industry and Academia (WIIA), Renewable Energy, Diversity and Inclusion, and Technopreneurship.

The IEOM Society expresses our deep appreciation to the conference organizing committee, international and local organization partners, 15 distinguished keynote speakers, 30 outstanding invited speakers, and 700 paper authors from 35 countries who create a wonderful collaboration in making an overwhelmingly successful event.

Success is a part of progress, as a reward from moving forward. It is time for Indonesia to go global and be global.
Enjoy the conference!

On behalf of the organizing committee,

Professor Don Reimer
Director of Membership & Chapter of IEOM Society
Lawrence Technological University, USA

Dr. Muh. Hisjam
Program Chair
University of Sebelas Maret, Surakarta, Indonesia

Dwi Agustina Kurniawati, PhD
Program Chair
State Islamic University Sunan Kalijaga, Yogyakarta, Indonesia

Dr. Manik Mahachandra
Program Chair
Diponegoro University, Semarang, Indonesia

We also thank to the host and local partners:

Universitas Sebelas Maret

Universitas Diponegoro

UIN Sunan Kalijaga

Universitas Tarumanagara

Universitas Pembangunan Nasional "Veteran"

Telkom University

BKSTI

7,8Mechanical Engineering Department, Universitas Tarumanagara, Indonesia 11440
Jl. S. Parman No 1, Jakarta, 11440, Indonesia

ID 260 The Designing of Swivel Chair For Bending Machine Work Station At Pt Graha Adikarya Logam
Andre Agashi1, Frans Yusuf Daywin2, Adianto3, Agustinus Purna Irawan4, Lina Gozali, Industrial Engineering Department, Mechanical Engineering Department, Universitas Tarumanagara, Jakarta

ID 264 Redesign of Smart Trash Bin with Reverse Engineering and VDI 2221 Method
Christopher Gunawan1, I Wayan Sukania2, Frans Jusuf Daywin3, Lina Gozali4, Wilson Kosasih5, Industrial Engineering Department, Universitas Tarumanagara, Jakarta

ID 382 Ergonomic Assessment on the Mental Workload of Work from Home Employees
Sheeno F. Dasmariñas, John Margel A. Otalla, Kimberly Joy H. Perea, Industrial Engineering Department, Technological Institute of the Philippines – Manila, Philippines
Janina Elyse A. Reyes, Industrial Engineering Department, Technological Institute of the Philippines – Manila, Philippines

ID 406 Application of Proper Manual Material Handling Techniques, Six Sigma Target Equation, and NIOSH Lifting Equation for the Improvement of the Level of Safety of the Workers of AMG Rice Dealer in the Workplace
Gavin Frederick A. Bautista, Edmar M. Garcia, Students, Industrial Engineering Department, Technological Institute of the Philippines - Manila Quiapo, Manila, Philippines
Nellaine P. Delos Santos, Student, Industrial Engineering Department, Technological Institute of the Philippines – Quezon City, Quezon City, Philippines
Janina Elyse Reyes, Professor, Industrial Engineering Department, Technological Institute of the Philippines – Manila, Quiapo, Manila, Philippines

ID 266 Modification Design of Shredder Mask with Disinfectant Sprayer By Using Reverse Engineering And Vdi 2221 Methods
Immanuel Beckham, Frans Jusuf Daywin, I Wayan Sukania, Lithrone Laricha Solomon, Lina Gozali, Industrial Engineering Department, Universitas Tarumanagara, Jakarta

1:00 – 3:00 pm, WEDNESDAY Supply Chain Management Room 3

Session Chair: L. Tri Wijaya, Department of Industrial Engineering, Universitas Brawijaya, Malang, Indonesia

ID 077 Human Machine Collaboration for Car Toys Assembly Line by Using Discrete Event Simulation Approach
Jessica Florencia, Ivan Kurniawan, and Aditya Tirta Pratama, Department of Industrial Engineering, Swiss German University, Tangerang, Indonesia

ID 112 Conceptual Model of the Dynamic System for Technology Transfer Office (TTO) Intervention in Accelerated Commercialization of Research Results
Darminto Pujotomo, Student, School of Mechanical Engineering, Faculty of Engineering, Universiti Teknologi Malaysia, Skudai, Johor, Malaysia Lecturer, Department of Industrial Engineering, Univeristas Diponegoro, Semarang, Indonesia
yed Ahmad Helmi Syed Hassan, Azanizawati Ma'aram, School of Mechanical Engineering, Faculty of Engineering, Universiti Teknologi Malaysia, Skudai, 81310, Johor, Malaysia
Wahyudi Sutopo, Professor, Department of Industrial Engineering, Past Head of Department of Industrial Engineering, Head of Industrial Engineering and Techno-Economics Research Group, Vice Dean for Human Resources, Finance, and Logistics, Faculty of Engineering, Universitas Sebelas Maret (UNS), Surakarta, Indonesia, President, IEOM Indonesia Chapter

ID 148 Reliability and Availability Evaluation of Boiler Critical Component of Steam Power Plant using Monte Carlo Simulation
Iing Pamungkas, Heri Tri Irawan, Sofiyanurriyanti, Gaustama Putra, Muzakir and Fitriadi, Industrial Engineering Departement, Engineering Faculty Universitas Teuku Umar, Alue Peunyareng Street, Meulaboh, Aceh Barat, 23615, Indonesia

ID 157 Assessment of Laboratory Occupational Safety and Health at Engineering Faculty of Diponegoro University
Heru Prastawa, Manik Mahachandra, Dita Rizkiana, Industrial Engineering Department, Faculty of Engineering, Diponegoro University, Semarang, Central Java 50269, Indonesia

ID 165 The Effect Of Financial Literation On Investing In Indonesia Capital Market (Study on College Students in Bandung City, Indonesia)
Budi Rustandi Kartawinata, Jalan Terusan Buah Batu, Bandung 40257, Indonesia, Business Administration, Kukuh Panuntun Wicaksono, Jalan Terusan Buah Batu, Bandung 40257, Indonesia, Business Administration
Aditya Wardhana, Jalan Terusan Buah Batu, Bandung 40257, Indonesia
Business Administration, Aldi Akbar, Politeknik Piksi Ganesha Bandung, Jalan Jend. Gatot Subroto No. 301, Bandung 40274, Indonesia

ID 222 Mapping Engineering Tools to Improve Manageability of Supply Chain Sustainability Risks
Agung Sutrisno, Department of Mechanical Engineering, Sam Ratulangi University, Manado, Sulawesi Utara 95115, Indonesia
Vikas Kumar, Bristol Business School, University of the West of England, Bristol, United Kingdom
Mohammad Asjad, Department of Mechanical Engineering, Jamia Millia Islamia University, New Delhi, Delhi 110025, India
Shinta Virdhian, Balai Besar Logam dan Mesin (BBLM), Bandung, Indonesia
Charles Punuhsingon, Department of Mechanical Engineering, Sam Ratulangi University, Manado, Sulawesi Utara 95115, Indonesia

ID 247 Sea Toll Services Criteria Cluster Analysis to Minimize Price Disparity of Indonesian Eastern Areas amidst The Covid-19 Pandemic
L. Tri Wijaya, N. Kusuma, Ihwan Hamdala, Amanda Nur Cahyawati, Lecturer at the Department of Industrial Engineering, Universitas Brawijaya Malang, 65145, Indonesia
Giyazi Azka Hafiyyan, Ega Ulaya H, Dea Damaris, Muhammad Rifqi, Firyal Azizah, Undergraduate Industrial Engineering Student of Universitas Brawijaya, Malang, 65145, Indonesia
I G. N. Sumanta Buana, Lecturer at the Department of Marine Transportation Engineering, ITS, Surabaya, 60111, Indonesia

MODIFICATION DESIGN OF SHREDDER MASK WITH DISINFECTANT SPRAYER BY USING REVERSE ENGINEERING AND VDI 2221 METHODS

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Abstract

The Covid-19 pandemic has become a global disaster and not only in Indonesia. The whole world has been negatively affected by the presence of Covid-19, including almost all aspects that were quite affected by the presence of Covid-19. The incidence of the corona virus pandemic or covid-19 is able to paralyze the activities of all people who are carried out outside the home. Corona virus is a large family virus that causes mild to severe illness, such as the common cold or cold and serious illnesses such as MERS and SARS. Transmission from animals to humans (zoonosis) and transmission from humans to humans is very limited. The covid-19 pandemic cannot be controlled quickly so it requires proper management from both the government and the community. The covid-19 virus can easily be transmitted through droplets that come out well when talking, or through airborne droplets, so it doesn't take long for Covid-19 to spread. The spread is quite fast, especially in Indonesia. Various efforts have been encouraged by the government. Wearing a mask can prevent the spread of droplets, because droplets can be caught on the masks used, but droplets that stick to masks can also spread again if they are not handled correctly. The increase in the use of masks and gloves at the household level also needs special attention. Household medical waste has the potential to be mixed with other household waste, thus endangering garbage transport officers who generally work without PPE or use inadequate PPE. According to some estimates, globally, there are 129 billion face masks and 65 billion plastic gloves every month. Which of course will be dangerous if not handled properly and appropriately. Due to the problem, so the main focus is to design a Mask Shredder with Disinfectant Sprayer that will combine a mask destroyer and a disinfectant spray in it. So that the masks that have been used can be immediately destroyed and sprayed with disinfectants to prevent the spread of droplets. This machine modification process uses the reverse engineering method and the VDI 2221 method for the engineering design process.

Keywords: Shredder, Benchmarking, Reverse Engineering, VDI 2221

1. Introduction

The Covid-19 pandemic has become a global disaster and not only in Indonesia. The whole world has been deteroited by the presence of Covid-19, including almost all aspects that were quite affected by the presence of Covid-19. In December 2019, cases of mysterious pneumonia were first reported in Wuhan, Hubei Province. The source of transmission of this case is still not known with certainty, but the first case was linked to a fish market in Wuhan [1]. From 18 December to 29 December 2019, five patients were treated with Acute Respiratory Distress Syndrome (ARDS) [2]. From 31 December 2019 to 3 January 2020, this case increased rapidly, marked by the reporting of 44 cases. In less than one month, the disease has spread to various other provinces in China, Thailand, Japan, and South Korea [3]. The emergence of the corona virus pandemic or covid-19 is able to paralyze the activities of all people who are carried out outside the home. Corona viruses are a large family of viruses that cause mild to severe illness, such as the common cold or colds and serious illnesses such as MERS and SARS. Transmission from animals to humans (zoonosis) and transmission from humans to humans is very limited. The covid-19 pandemic cannot be controlled quickly so it requires proper management from both the government and the community. The covid-19 virus can easily be transmitted through droplets that come out either when talking or through airborne droplets, so it doesn't take long for Covid-19 to spread. So that the spread is quite fast, especially in Indonesia. The increase in the use of masks and gloves at the household level also needs special attention. Household medical waste has the potential to be mixed with other household waste, thus endangering garbage transport officers who generally work without PPE or use inadequate PPE [4].

Many activities encourage or recommend used mask wearers to destroy and dispose of masks specifically to prevent the spread of these droplets. However, in fact there are still many ways to handle used masks that are

wrong and seem random. Even though disposable masks that have been used can be dangerous if they fall into the wrong hands and have the potential to be resold by irresponsible individuals, they can become a medium for spreading viruses and spreading diseases such as the Corona virus. According to some estimates, globally, there are 129 billion face masks and 65 billion plastic gloves every month. Which of course will be dangerous if not handled properly and appropriately. Due to the problem, So the main focus is to design a Mask Shredder With Disinfectant Sprayer that will combine a mask destroyer and a disinfectant spray in it. So that the masks that have been used can be immediately destroyed and sprayed with disinfectants to prevent the spread of droplets. This machine modification process uses the reverse engineering method and the VDI 2221 method for the engineering design process.

2. Research Methods

2.1 Benchmarking

In the benchmarking process, for each product, there are 2 machines that are used as benchmarking materials. The 2 machines can be seen in Table 1 and Table 2.

Table 1 Benchmarking Shredder

No.	Differentiator	Gemet 60S Paper Shredder	USB Shredder
1.	Model		
2.	Price	Rp. 475,000	Rp. 120,000
3.	Capacity	9 L	1.6 L.
4.	Material	Body cover and cover: Plastic Blades: Stainless	Body material: plastic
5.	Dimensions	Length: 28.5 cm Width: 14.2 cm Height: 34.4cm	Length: 10.5 cm Width: 6.2 cm Height: 15 cm
6.	Power	53 W.	10 W
7.	Machine Weight	1.27 kg	0.8 kg

Table 2 Benchmarking Sprayer

No.	Differentiator	Zoom Paint Sprayer	Farmtool Mist Sprayer
1.	Model		
2.	Price	Rp. 270..000	Rp. 250,000
3.	Capacity	0.8 L	1L
4.	Material	Plastic	Hose material: Rubber Tube material: Plastic Sprayer material: plastic
5.	Dimensions	Machine height: 10 cm Machine width: 8 cm Machine length: 15 cm Tube height: 18 cm Tube diameter: 0 cm	Machine height: 21 cm Machine width: 5 cm Machine length: 8 cm Tube height: 21 cm Tube diameter: 10 cm
6.	Power	105 W	30 W
7.	Machine Weight	1.8 kg	1.3 kg

2.2 Reverse Engineering Method

Of the 2 shredder machines referred to Table 1, the Gemet 60S Paper Shredder was chosen as the machine to be modified. This is because the information and data about this machine is much more complete, and this product is more powerful and more suitable to be modified into a mask shredder. Also, from the 2 sprayer machines the farmtool mist sprayer was chosen. This machine was chosen because it is more compact and easier to modify, because everything can be customized according to your needs.[5] This reverse engineering method is divided into 4 stages, including:

1. Disassembly product
2. Assembly product
3. New Design
4. Prototype

Stage 1 and 2 are included in the reverse engineering method, while stages 3 and 4 are included in the design engineering method or VDI 2221. The following is an explanation of the stages of the reverse engineering method for the mask shredder machine with disinfectant sprayer.

1. Disassembly Product
   At the dismantling stage, there are 2 machines that will be dismantled which will be used as benchmarks to be put together, namely the shredder and sprayer machines. For the first, the disassembly of this shredder machine is divided into 3 major parts, namely the container, cover and motor, and the knife. While the disassembly of the sprayer is divided into 4 major parts, namely the container, cover, motor, and hose. The following is a Bill of Material (BOM) from the above machine which can be seen in Figure 1 for the shredder and Figure 2 for the sprayer.

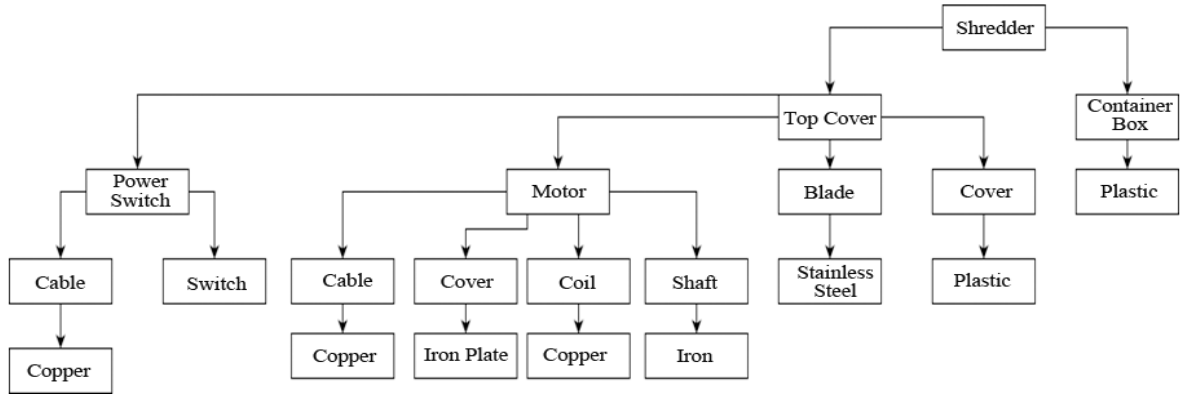


Figure 1 Bill of Material Shredder

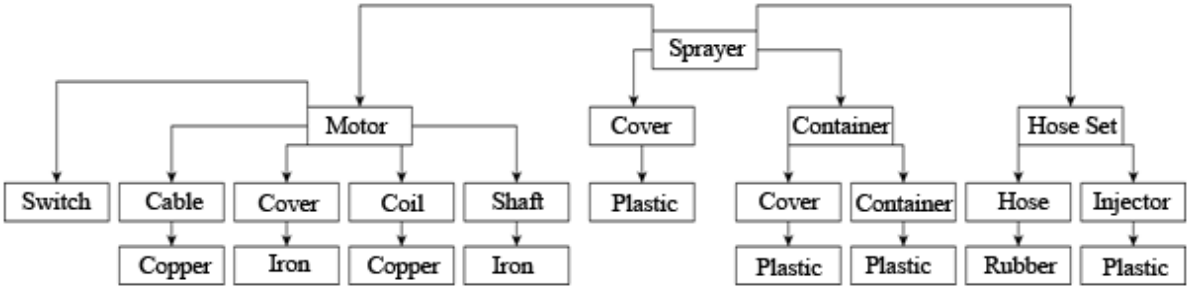


Figure 2 Bill of Material Sprayer

2. Assembly Product
   After knowing the components for the compilers of the machine, the machine will be installed as before to get the Assembly Process Chart (APC) from the machine. APC can be seen in Figures 3 and 4.

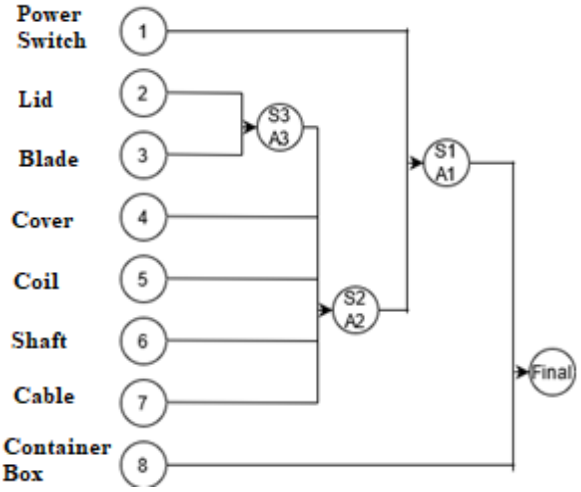


Figure 3 Assembly Process Chart Shredder

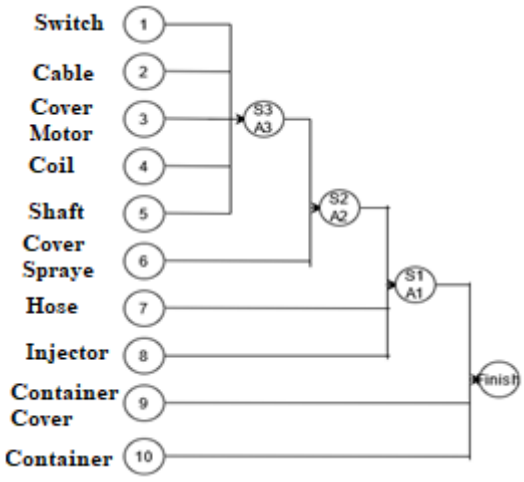


Figure 4 Assembly Process Chart Sprayer

2.3 VDI 2221

In the design stage of a product, a wish list is needed which will be used as a reference and is also used as a limitation in the manufacture of the product.[5] The following is a wish list of product design.

a. Tools can be operated easily.
b. This tool can break down the covid-19 virus droplets
c. The tools can operate without being harmful to humans
d. Easy tool to do maintenance.
e. Does not require special skills in using this tool.
f. Tools have a simple way of working.

From this wish list, the initial specifications of the machine design can then be determined. In this specification there are 2 answer options for each parameter in the form of demand (D) and wishes (W) / hope. The initial specifications can be seen in Table 3 below.

Table 3 Initial Specifications

Parameter	Specification	D / W
Function	Can break down covid-19 droplets	D
Geometry	Equipment weight does not exceed 5 Kg	W
	Storage capacity that can be changed according to the needs and space available	D
Kinematics	The power required is 200 W	W
	The machine can be maintained easily (easy to assemble and assemble)	W
Material	The tools are made of strong and durable materials	D
	The appliance can withstand the disinfectant compound for a long time	W
	Light material	W
	Tool-making materials can be obtained easily	D
Making	Using standard components	D
	Simple construction and easy to work with	D
Assembly	The tool is easy to assemble and assemble	D
	The component assembly system is easy to understand	W
Operation	Tools can be operated easily	D
	Safe tool when used	D
	Tools can be operated by anyone	D
	Low Noise Pollution	W
Care	Maintenance is relatively easy and cheap	D
	Easy to repair in case of damage	W
	The process of cleaning the tool is easy	D
Marketing	For large and small scale production	W
	Use in public and private places	D
Price	Affordable for the lower middle class	W

From the initial specifications described above, it can be determined some principle solutions for the machine to be designed. The following is the principle of the sub-function solution of machine design which can be seen in Table 4.

Table 4 Principles of Sub-Function Solution

No.	**Principle of Solution / Sub Function**	**Ket**	**1**	**2**	**3**
1.	Container Box	For	Stainless steel	Acrylic	
2.	Motorcycle	Buy	53 W.	10 W	
3.	Power Switch	Buy	1 cm	3 cm	5 cm
4.	Distance between blades	For	0.1 cm	0.15 cm	0.2 cm
5.	Cover Width	For	8 cm	15 cm	20 cm
6.	Container Box Height	For	15 cm	19 cm	23 cm
7.	Knife	For	10 cm	12 cm	15 cm
8.	Disinfectant Container	For	Stainless steel	Acrylic	Plastic
9.	Motorcycle	Buy	53 W.	10 W	
10.	Power Switch	Buy	1 cm	3 cm	5 cm
11.	Injector Nozzle Size	Buy	0.1 mm	0.15 mm	0.2 mm
12.	Hose	Buy	¼ inch	½ inch	¾ inch
13.	Disinfectant Capacity	For	1 L	1.5 L.	2 L

After the solution principle is made, the next step is to determine the combination of the solution principle. There are 3 combinations that will be made. The following is a combination of the sub-function solution principles which can be seen in Table 5.

Table 5 Combination of Sub-Function Solution Principles

Number	Solution Principle / Sub Function	Information	1	2	3
1.	Container Box	Made	Stainless steel	Acrylic	
2.	Shredder Motor	Buy	100 W	10 W	
3.	Power Switch	Buy	1 cm	3 cm	5 cm
4.	Distance between Blades	Made	0.1 cm	0.15 cm	0.2 cm
5.	Cover Width	Made	8 cm	18 cm	20 cm
6.	Container Box Height	Made	15 cm	30 cm	23 cm
7.	Blade Width	Made	10 cm	12 cm	15 cm
8.	Disinfectant Container	Made	Stainless steel	Acrylic	Plastic
9.	Motor sprayer	Buy	53 W	10 W	
10.	Power Switch	Buy	1 cm	3 cm	5 cm
11.	Injector Nozzle Size	Buy	0.1 mm	0.15 mm	0.2 mm
12.	Hose	Buy	¼ inch	½ inch	¾ inch
13.	Disinfectant Capacity	Made	1 L	1.5 L	2 L

Judging from the table above, 3 combinations of solution principles can be determined as follows:

a. K1: 1.1 - 2.2 - 3.2 - 4.1 - 5.1 - 6.1 - 7.1 - 8.1 - 9.1 - 10.2 - 11.2 - 12.2 - 13.1
b. K2: 1.1. - 2.1 - 3.1 - 4.1 - 5.3 - 6.2 - 7.2 - 8.2 - 9.2 - 10.1 - 11.1 - 12.1 - 13.2
c. K3: 1.2 - 2.1 - 3.3 - 4.3. - 5.2 - 6.3 - 7.3 - 8.3 - 9.1 - 10.3 - 11.3 - 12.3 - 13.3

Next is the process of selecting the best combination from the 3 existing combinations. This selection process is assisted by a selection diagram. In this selection diagram, there are 6 criteria. These criteria include:

1. In accordance with the overall function
2. According to the wish list
3. In principle, this can be realized
4. Within the constraints of production costs
5. In accordance with the wishes of the maker
6. Knowledge of concepts is adequate

The following is a selection diagram from a combination of the previous solution principles which can be seen in Table 6.

Table 6 Selection Diagram

Industrial Engineering				**Solution Selection Table For Shredder Machine**				
Solution Principle Variations	Selection Criteria (+) Yes (-) No (?) Less information (!) Check Specifications			Decision Sign Solution Variant (SV) (+) The solution looking for (-) Remove Solution (?) Gather Information (!) View Specifications				
	According to the overall function							
		According to wish list						
			Within production cost limits					
				Adequate knowledge of concepts				
					As per the designer's wish			
						Meet safety requirements		
	A	B	C	D	E	F	Information	SV
K1	+	-	-	+	-	+	Unsuitable	-
K2	+	+	+	+	+	+	Suitable	+
K3	+	-	-	+	-	-	Unsuitable	-

From the diagram described above, it can be concluded that K2 was chosen as the best variant to be used in designing the new design. The creation of this new design was assisted by the fusion application. The following in Figure 5 is the modification of the shredder machine according to the results of the selection diagram. Based on the criteria, the shredder is modified according to the needs, namely to become a mask shredder. Where for mask waste it is recommended to do disinfection first by immersing it in a disinfectant / chlorine / bleach solution then changing its shape such as breaking the rope or tearing it [6]. Because it will deal directly and continuously with disinfectants, the material of this tool is modified to become stainless steel which is stronger and resistant to corrosion. And also for the size of this shredder, referring to the needs and size of the mask which is quite small, it is determined that the overall product dimensions are only slightly larger to 28.5 cm x 14.2 cm x 37 cm from the original size of 28.5 cm x 14. , 2 cm x 34.3 cm, where there is a change in the height of the object 2.7 cm higher due to the addition of a sprayer component. The following is an explanation of the modified results of the mask shredder with disinfectant sprayer.

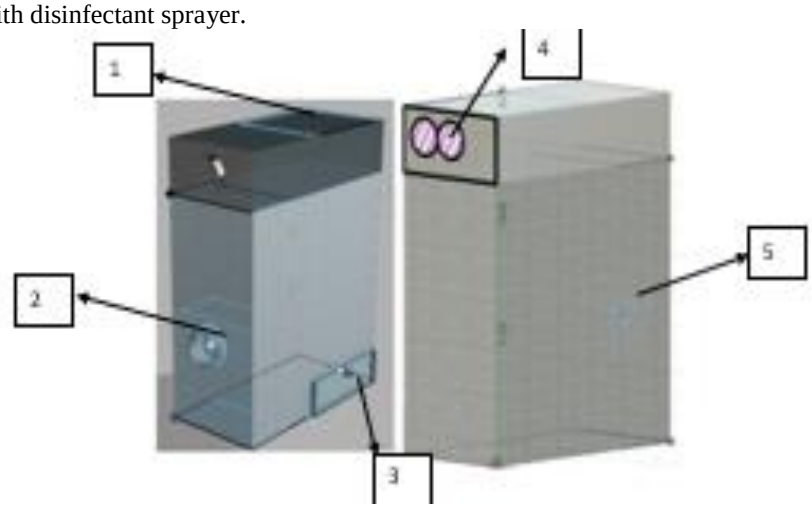
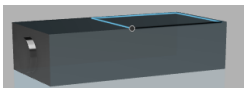
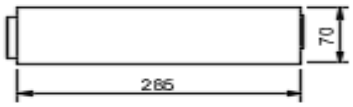
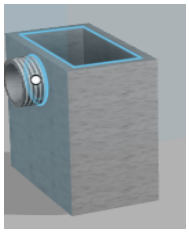
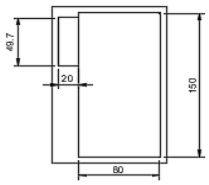
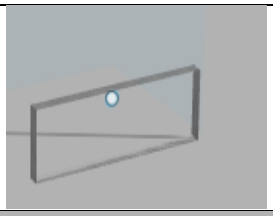
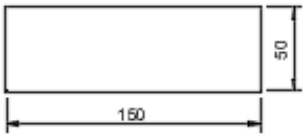
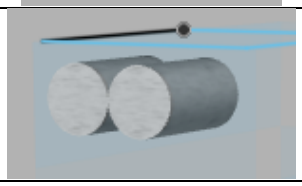
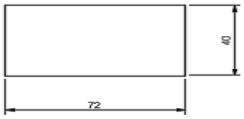
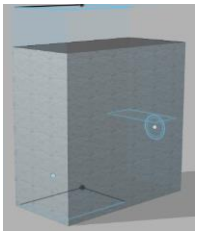
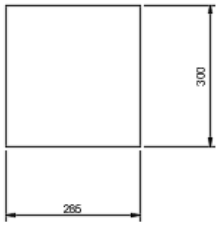


Figure 5 Shredder Machine Modification Results

The following is an explanation of the 5 components of the image above which can be seen in Table 7.

Table 7 Components and Specifications After Modification

No.	Name	Component Drawing	Component Specifications (in mm)
1.	Top Cover		
2.	Disinfectant collection box		
3.	Masks disposal area		
4.	Shredder knife		
5.	Container for masks		

In the design stage of this mask shredder modification, there are several components that are made adjustments such as motor power, container dimensions, knife models and the addition of a sprayer. Some of these adjustments were made to support and match the need to destroy masks and spray disinfectants.

Table 8 Assembly Costs

Type of Fee	**Total cost**
Material Purchase Costs	Rp. 1,877,000
Workshop Equipment Usage Fee	Rp. 352,000
Subtotal (1)	**Rp. 2,229,000**
Assembly Cost (10% of the purchase of materials)	Rp. 187,700
Subtotal (2)	**Rp. 2,416,700**
SME Profits (30%)	Rp. 725,010
Selling Price per Unit	**Rp. 3,141,710**

After knowing the selling price for 1 modified mask shredder unit, this price will be compared with the selling price of the shredder machine which is used as benchmarking. The following is a comparison of the selling prices of the two machines which can be seen in Table 9.

Table 9 Comparison of Benchmarking Shredder Prices and Modified Shredder Machines

Benchmarking Shredder Machine	**Modified Shredder Machine**
Rp. 475,000	Rp. 3,141,710
Difference	Rp. 2,666,710

Judging from the table above, it can be analyzed that this modified mask shredder is more expensive than the shredder used as benchmarking. This price difference occurs because the specifications of this tool must meet the requirements of its new function as a mask destroyer, and must be able to meet Health requirements to prevent the spread of viral droplets.

3. Results And Discussion

After doing research on the shredder machine using benchmarking methods, reverse engineering and VDI 2221, a better engine modification design is obtained than before. The result of this modification made quite a lot of modifications starting from the body material, motor strength, and size. All of these modifications were made to support the results in accordance with the modification objective of this tool, namely to become a mask shredder with a disinfectant sprayer.

4. Conclusion

From the design results of this mask shredder with disinfectant sprayer, several conclusions were obtained:

1. The research method of this study:
   a. Benchmarking method
      Machines that are used as benchmarks for benchmarking are the Gemet 60S Paper Shredder and farmtool mist sprayer.
   b. Reverse engineering method
      The machine chosen as the machine to be dismantled is the Gemet 60S Paper Shredder because of its simple model and extensible capacity and allows minimal structural changes compared to using other types of shredder. However, in the development process, it still uses several other machines as benchmarks. Especially to determine the type of dynamo and shredder blade.
   c. VDI 2221 method
      In this method 3 alternatives are determined based on the wish list and the selected one is variant 1.
2. Machine design results
   a. Machine specifications:
      1) The upper body has a block shape with a size of 8 cm x 28.6 cm x 7 cm
      2) The lower body has a block shape with a size of 8 cm x 28.6 cm x 30 cm
      3) The shredder blade has a length of 12 cm.
      4) Has a disinfectant collection box with a capacity of about 1 liter
      5) Has a shredder motor with a power of 100 W
   b. Machine advantages and disadvantages:
      The advantage of this machine is that it has a greater engine power, which makes it easier to destroy the mask. The disadvantage of this machine is that the price is quite expensive due to meeting needs.
3. Production cost and selling price per unit
   a. The production cost for 1 modified mask shredder machine is Rp. 2,416,700.00
   b. The selling price of the modified mask shredder machine per unit is Rp. 3,141,710.00. In other words, the selling price of this machine is more expensive than the shredder used as benchmarking, with a very significant increase in specifications.

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Biography

Imanuel Beckham was born in Jakarta, Indonesia on 18th of july 1999. He graduated from Mutiara Bangsa 2 Senior Highschool. He is currently on his last year pursuing Industrial Engineering Bachelor Degree at Tarumanagara University, Jakarta. In 2020, had an internship at PT. Mitra Mika Cipta with the topic of Occupational Health and Safety (K3)

Frans Jusuf Daywin was born in Makasar, Indonesia on 24th November 1942. is a lecturer in the Department of Agricultural Engineering at Faculty of Agricultural Technology Bogor Agricultural University since 1964 conducted teaching, research, and extension work in the field of farm power and machinery and become a professor in Internal Combustion Engine and Farm Power directing and supervising undergraduate and graduate students thesis and dissertation and retired as a professor in 2007. In 1994 up to present as a professor in Internal Combustion Engine and Farm Power at Mechanical Engineering Program Study and Industrial Engineering Program Study Universitas Tarumanagara, directing and supervising undergraduate student's theses in Agricultural Engineering and Food Engineering Desain. In 2016 up to present teaching undergraduate courses of the introduction of concept technology, research methodology, and seminar, writing a scientific paper and scientific communication, and directing and supervising undergraduate student's theses in Industrial Engineering Program Study at the Faculty of Engineering Universitas Tarumanagara. He got his Ir degree in Agricultural Engineering, Bogor Agricultural University Indonesia in 1966, and finished the Master of Science in Agricultural Engineering at the University of Philippines, Los Banos, the Philippines 1981, and got the Doctor in Agricultural Engineering, Bogor Agricultural University Indonesia in 1991. He joined 4-month farm machinery training at ISEKI CO, AOTS, Japan in 1969 and 14 days agricultural engineering training at IRRI, Los Banos the Philippines, in March 1980. He received the honors "SATYA LANCANA KARYA SATYA XXX TAHUN" from the President of the Republic of Indonesia, April 22nd, 2006, and received appreciation as Team Jury from the Government of Indonesia Minister of Industry in Industry Start-Up 2008. He did several research and surveys in farm machinery, farm mechanization, agricultural engineering feasibility study in-field performance and cost analysis, land clearing and soil preparation in secondary forest and alang-alang field farm 1966 up to 1998. Up till now he is still doing research in designing food processing engineering in agriculture products. Up to the present he already elaborated as a conceptor of about 20 Indonesia National Standard (SNI) in the field of machinery and equipment. He joins the Professional Societies as a member: Indonesia Society of Agricultural Engineers (PERTETA); Indonesia Society of Engineers (PII); member of BKM-PII, and member of Majelis Penilai Insinyur Profesional BKM-PII.

I Wayan Sukania received his bachelor's degree in mechanical engineering in 1996 from Universitas Udayana then his master's degree in mechanical engineering from Universitas Indonesia (UI) in 2002. He is presently a lecturer of the industrial engineering department at Universitas Tarumanagara and an adjunct lecturer at Universitas Kristen Krida Wacana and STMIK Dharma Putra. He is an author of 10 papers in the field of industrial engineering research. His research interest includes system design and development, ergonomy, quality management, work system design, and occupational health and safety. He has received several achievements to his research career, includes the "Outstanding Lecturers in the Field of Research and Scientific Publications 2012" given by the dean of the engineering faculty, and "Competitive Research Grant Receiver 2012" given by the Ministry of Research and Technology of the Republic of Indonesia.

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